



Mazak  
SMOOTH

# MACHINING

VARIAXIS  
i-800T



We operate one of the largest machine shops in the southeast and fine-tune every part to eliminate the variances between CAD models and real-world execution.

## Features of our state-of-the-art machine shop:

- 60+ experienced machinists
- Three dozen Mazak® CNC machines and over a dozen manual machines, wire and sinker EDMs, and more
- 3D 4th and 5th axis machining, including an INTEGREX i-300® machine
- Program off-line or direct through Mazatrol® software
- In-stock material including HRS, CRS, aluminum, tube, bar and plate
- ISO 9001 certified and fully compliant with NQA-1 quality program for the nuclear industry
- Qualified MIG and TIG welders
- Design and inspection capabilities
- Two-shift operation with full capabilities to ensure quick turnaround



Tennessee Rand, a Lincoln Electric Automation™ Company

**LINCOLN**  
**ELECTRIC**

# EQUIPMENT LIST

## Qty. Description

### Mills

- 1 Mazak® FJV-100/160, Full 5-face Mill  
X 165.35", Y 96.46", Z 25.98"
- 1 Mazak VC 500A/5X Multi-axis Mill  
X 19.88", Y 19.88", Z 20.07"
- 1 Mazak VARIAXIS i-800T, 5-axis 30-tool changer:  
X 28.74", Y 33.46", Z 22.05", Turn 32.50" DIA
- 13 Mazak 510c Vertical Center CNC Mill, 30-tool changer:  
X 41.34", Y 20.08", Z 25.99"
- 1 Mazak Integrex 300-2Y CNC Mill 5-axis: X DIA 16.00",  
Z 42.00" with 25 HP mill spindle and 40-tool magazine
- 1 Mazak Integrex i-300, 30-tool changer
- 1 Mazak V 655/80X CNC Mill N, 30-tool changer:  
X 78.74", Y 25.59", Z 33.46"
- 8 Mazak MTV 515/40 CNC Mill N, 30-tool changer:  
X 41.33", Y 20.0787", Z 25.98"
- 1 Mazak AJV 60/80 VMC CNC Mill, 30-tool changer:  
X 78.74", Y 39.37", Z 27.87"
- 1 Mazak MTV 655/60N CNC Mill, 30-tool changer:  
X 59.055", Y 25.59", Z 25.59"
- 1 Mazak FJV 60/120 CNC Mill, 30-tool changer:  
X 125.98", Y 55.18", Z 30.90"
- 1 Mazak HCN 5000 Horizontal Mill

### Manual Mills

- 2 Lagun® Bridge Mill 10" x 50"
- 3 JET® Mill 9" x 48"

### Lathes

- 1 Mazak Quickturn 30N  
X DIA 12.00", Z 36"
- 1 Mazak Quickturn 18N CNC Lathe  
X DIA 10.00", Z 22.63"
- 1 Mazak Quickturn 250N CNC Lathe  
X DIA 12.00", Z 22.63"

### Manual Lathes

- 1 Okuma® Lathe 18" DIA x 60 lg
- 1 Poreba® Lathe 40" DIA x 157 lg

## Qty. Description

### Manual Lathes (cont.)

- 1 Acra® Turn Lathe 18" DIA x 54 lg
- 1 Lebond® Manual Lathe 28" DIA x 84" lg

### Other

- 1 Kaeser® CS 76 Compressor
- 2 Kaeser CSD 75 T
- 1 Kaeser TD76 Dryer
- 1 Hansvedt® Sinker EDM
- 1 Telesis® Laser Etcher
- 1 Harig® Surface Grinder (manual)
- 1 Blast-it-all® Bead Blast
- 1 Sheet Metal Shear
- 1 Lucifer Furnaces® Heat Treat
- 1 Morrison® Keyseater, up to 1 1/4  
wide keyway
- 12 Lincoln Electric® Arc Welders
- 1 Blast-it-all Sand Blaster
- 1 Clark® Hardness Tester
- 1 Lightwriter® SPE Laser Etcher

### Quality

- 1 Starrett® Vanguard Plus Bridge CMM:  
X 48", Y 80", Z 40"
- 1 Mitutoyo® Crysta Apex CMM C9208:  
X 35.63", Y 78.94", Z 31.69"
- 2 FARO® FaroArm Fusion Series

### Lift Equipment

- 1 Kalmar® AC P-3 AX PS
- 1 Komatsu® 35 FG30SHT-11
- 1 Komatsu® 25 FG 25C 11
- 1 Nissan® 904
- 1 CAT® DP70
- 1 Kalmar® GCD90-6L
- 1 3-ton Overhead Crane
- 1 500lb Jib Hoist
- 1 1000 lb Jib Hoist
- 1 2000 lb Jib Hoist

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CUSTOMER ASSISTANCE POLICY

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